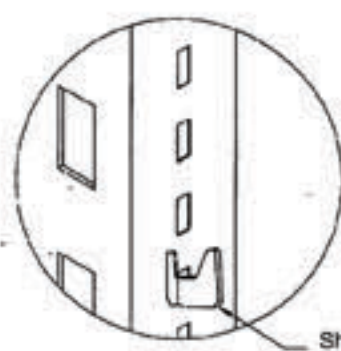
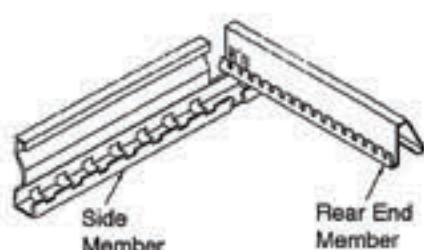
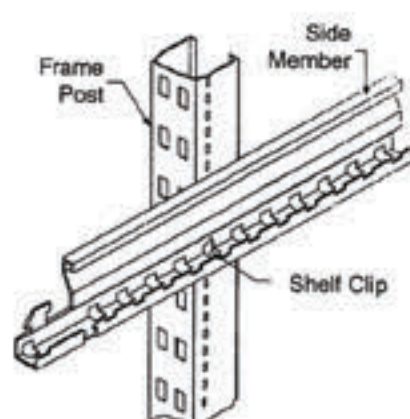


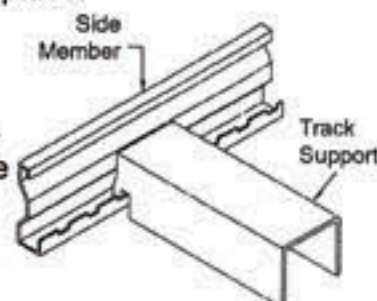
Standard Shelf Assembly



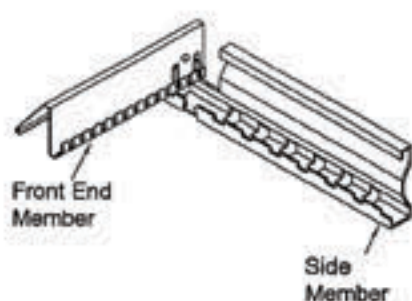
1. Insert shelf clips in upright post as shown in sketch at left.
2. Hang shelf sides on shelf clips using the slots that create the proper overhang distance shown at right.



3. Install end member at the rear (teeth towards inside of shelf). Outside slots in end member slide into tabs at the end of side member shown at left. Insert long thin metal object such as a pry bar into the channel formed between the teeth and the back wall of the end assembly and rotate the member forward until it locks into place.

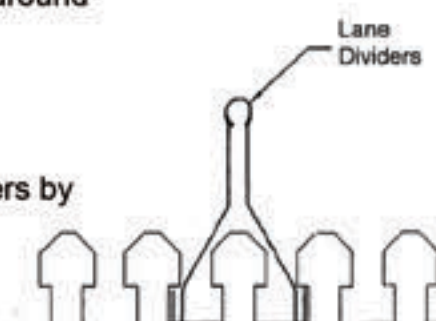


4. Insert track supports into slots as shown at right. Supports must be parallel to the end assembly.



5. Install front end member as described in step 3. NOTE: If stabilizer is needed, hook stabilizer loop around one of the center teeth of the rear end member and pull to the front member where it hooks around corresponding teeth.

6. Install roller track and lane dividers by squeezing bottom of individual pieces and inserting into corresponding teeth, front and rear.

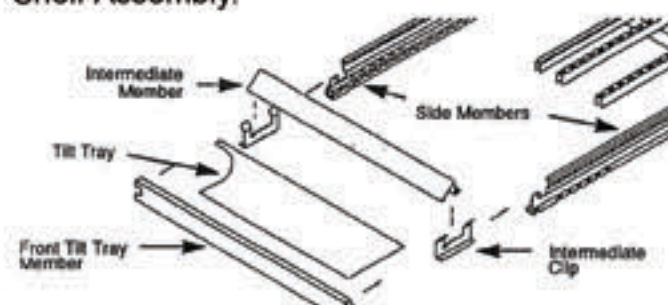


INSTALLATION TIP:

Install in the following order: all shelf clips in a bay, then all shelf sides in a bay, then all rear end members, then all track supports, then all front end members.

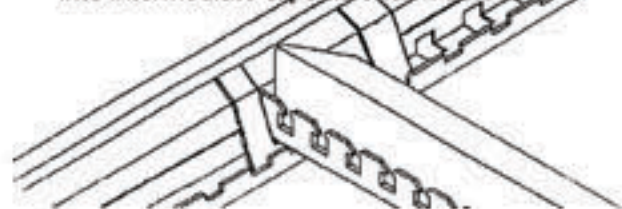
Adding a Tilt Tray

Follow Steps 1 through 4 under standard Shelf Assembly.



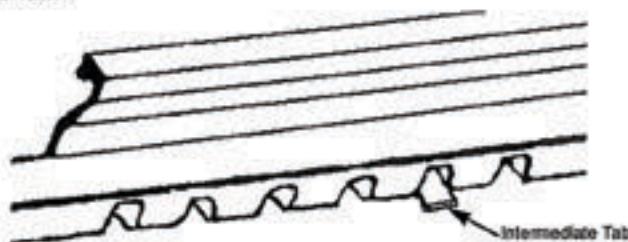
5. Install right and left hand intermediate clips by sliding clips in about 12" from the end as shown at left. NOTE: Clips are not symmetrical, notch must be positioned as shown above.

6. Install intermediate member by rotating member into intermediate clips as shown below.

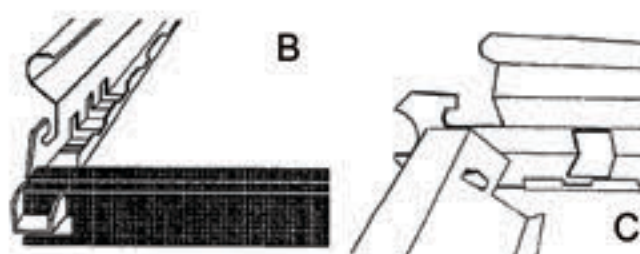
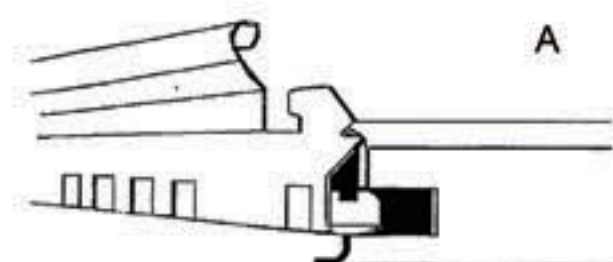


7. Place a roller track into the shelf. Slide the intermediate member forward until the roller track is snug between the intermediate and the front (rear for impact deck) end member.

8. Bend the tab on the intermediate clip down to lock in place as shown above. NOTE: tab can only be seen from outside rim of shelf.



9. Install tilt member at front, attached to the ends of the side rails as shown in Sketches A & B.

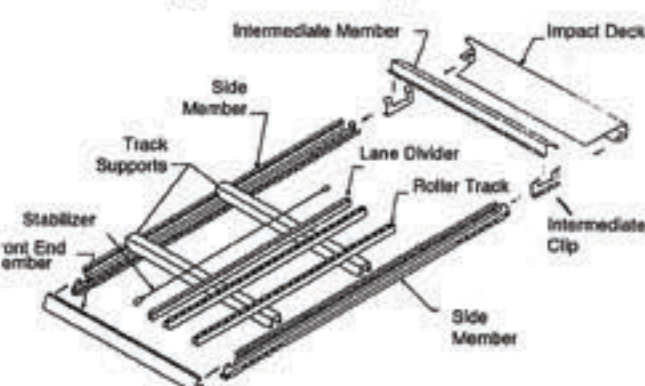


10. Tilt tray is then placed in the tilt member and on top of the intermediate member as shown in C above.

11. If a stabilizer is needed, hook stabilizer loop around one of the center teeth of the rear end member and pull to the intermediate member where that end hooks around corresponding teeth.

12. Install roller track and lane dividers by squeezing the bottom of the individual pieces and inserting into parallel teeth in front and intermediate members.

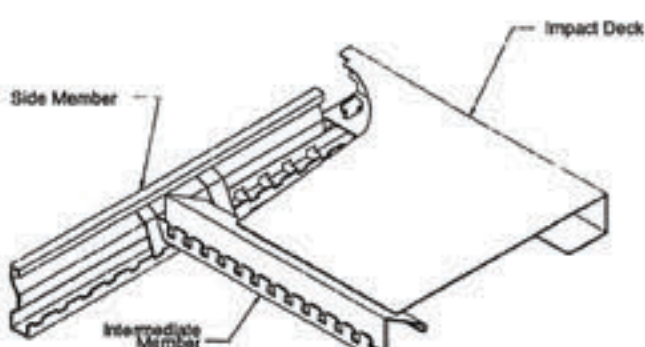
Adding an Impact Deck



Follow steps 1 & 2 Standard Shelf Assembly

- 3 & 4. Install end member at the front instead of the rear and follow the rest of Steps 3 & 4 – Standard Shelf Assembly.

Follow steps 5 thru 8- Adding a Tilt Shelf.



9. Impact Deck slides into shelf sides as shown above. Follow steps 11 & 12 – Adding a Tilt Shelf.